



Pioneer Millworks Accoya® Siding and Shiplap is FSC-certified® and cradle-to-cradle certified making it a top choice for sustainability and material health. The rot and moisture resistance of this acetylated pine is due to the unique vinegar treatment it is given directly after harvest.

This makes it extremely durable, rivaling tropical hardwoods for longevity, and it comes with a 50-year above-ground warranty. Accoya's simple grain structure and few knots take well to our standard color finishes; an additional brushing adds color saturation & adhesion. Also available pre-primed for easy application of paint colors or unfinished to be stained on site.

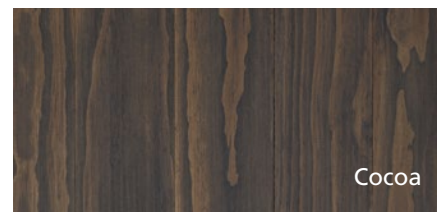
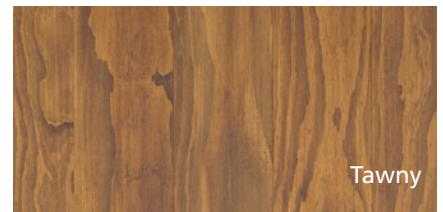
Whites



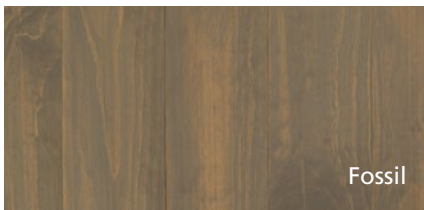
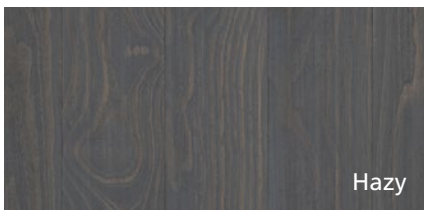
Cool Tones



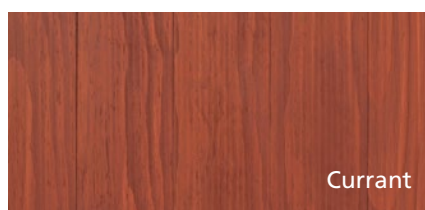
Warm Browns



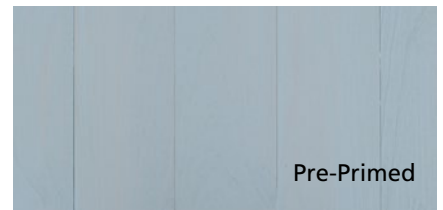
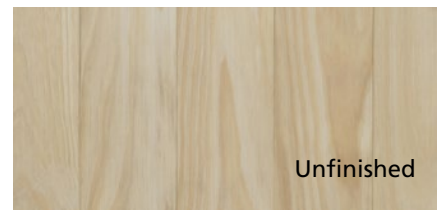
Warm Greys



Color



Basics



Pioneer Millworks ACCOYA® Siding & Shiplap

7/2021

CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling

07 46 23—Wood Siding

MANUFACTURER

Pioneer Millworks
1180 Commercial Drive
Farmington, NY 14425
Phone: 800-951-9663

Pioneer Millworks
2609 SE 6th Avenue
Portland, OR 97202
Phone: 503-719-4800

MATERIALS

1. **Product Name:** ACCOYA® Siding & Shiplap
2. **Species/Description:** Radiata Pine (*Pinus radiata*). Brushed for superior finish adhesion and unmatched longevity.
3. **Source:** Sustainably Harvested Forests.
4. **Color:** Available prefinished or unfinished, standard and custom colors available. Unfinished wood tone ranges from off-white to grey; color variation is inherent to the product.
5. **Grade:** Select.
6. **Dimensions:**
 - Solid—Shiplap**
 - TH—3/4"
 - WD—5 1/4" face
 - LG—8' to 16' random, called lengths available.
7. **Milling:** Shiplap no reveal, shiplap "nickel-gap", square-edge (S3S), or Tongue & Groove (TGSQE)
8. **Finish:** Unfinished or prefinished with a non-toxic, water-based poly as specified (2 coats face, one coat back).
9. **Hardness:** 922
(Janka Ball Test ASTM D143. Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled.
10. **FSC Claim:** FSC Mix 70%.

ADDITIONAL INFORMATION

Heartwood: No restriction.

Grain: No restriction.

Knots: Infrequent pin knots up to 3/8" in diameter may be present.

Texture: Brushed.

Voids: None allowed.

Checks: Minimal surface checking may be present.

Moisture Content: Kiln dried less than 10% prior to milling.

LEED INFORMATION

MRC1: Building Life-cycle Impact Reduction.

MRC2: EPD Certification Available.

MRC3: FSC Mix 70%.

MRC4: Material Ingredients Optimization: C2C Gold Certified.

RECOMMENDED OVERAGE

Recommend 10-15% additional material for on-site grading, trimming and installation factors.



Shown Unfinished



Information is deemed reliable but subject to change.
All photos for representation only. Additional information available at our website or call our wood design experts.