



# ACCOYA® Siding & Shiplap

Pioneer Millworks Accoya® Siding and Shiplap is FSC-certified® and cradle-to-cradle certified making it a top choice for sustainability and material health. The rot and moisture resistance of this acetylated pine is due to the unique vinegar treatment it is given directly after harvest.

This makes it extremely durable, rivaling tropical hardwoods for longevity, and it comes with a 50-year above-ground warranty. Accoya's simple grain structure and few knots take well to our standard color finishes; an additional brushing adds color saturation & adhesion. Also available pre-primed for easy application of paint colors or unfinished to be stained on site.

## Whites



Cloud



Scandi



Nickel

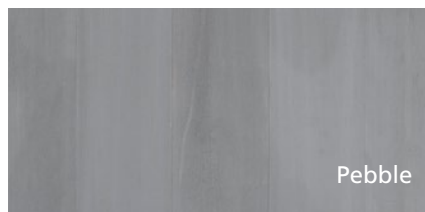
## Cool Tones



Black



Storm

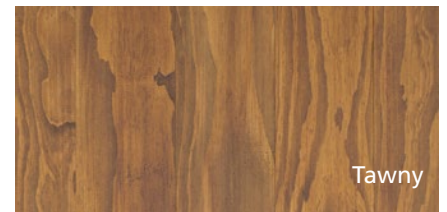


Pebble

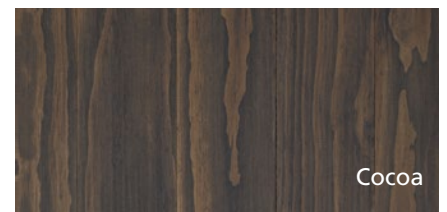
## Warm Browns



Sand

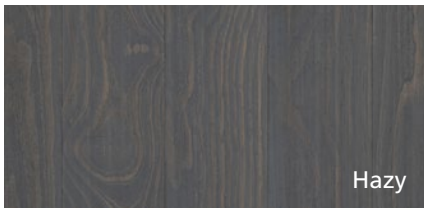


Tawny

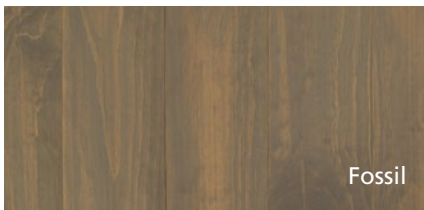


Cocoa

## Warm Greys

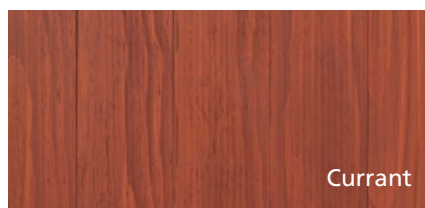


Hazy



Fossil

## Color

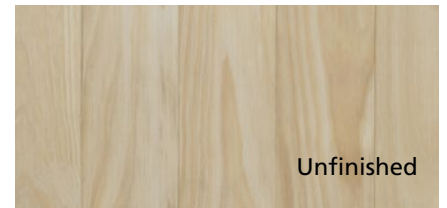


Currant

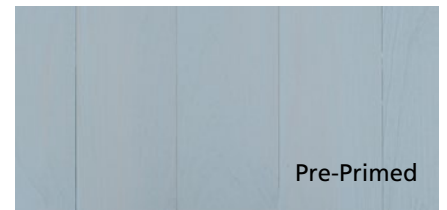


Lapis

## Basics



Unfinished



Pre-Primed

# Pioneer Millworks ACCOYA® Siding & Shiplap

5/2022

## CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling  
07 46 23—Wood Siding

## MANUFACTURER

Pioneer Millworks East  
1180 Commercial Drive  
Farmington, NY 14425  
Phone: 800-951-9663

Pioneer Millworks West  
2655 NE Orchard Ave.  
McMinnville, OR 97128  
Phone: 503-437-9017

## MATERIALS

1. **Product Name:** ACCOYA® Siding & Shiplap
2. **Species/Description:** Radiata Pine (*Pinus radiata*). Brushed for superior finish adhesion and unmatched longevity.
3. **Source:** Sustainably Harvested Forests.
4. **Color:** Available prefinished or unfinished, standard and custom colors available. Unfinished wood tone ranges from off-white to grey; color variation is inherent to the product.
5. **Grade:** Select.
6. **Dimensions:**
  - Solid—Shiplap**
  - TH—3/4"
  - WD—5 1/4" face
  - LG—6' to 16' random, called lengths available.
7. **Milling:** Shiplap no reveal, shiplap "nickel-gap", square-edge (S4S), or (TGBVE)
8. **Finish:** Unfinished or prefinished with a exterior sealer as specified (2 coats face, one coat back).
9. **Hardness:** 922  
(Janka Ball Test ASTM D143. Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled.
10. **FSC Claim:** FSC Mix 70%.

## ADDITIONAL INFORMATION

**Heartwood:** No restriction.  
**Grain:** No restriction.  
**Knots:** Infrequent pin knots up to 3/8" in diameter may be present.  
**Texture:** Brushed.  
**Voids:** None allowed.  
**Checks:** Minimal surface checking may be present.  
**Moisture Content:** Kiln dried less than 10% prior to milling.

## LEED INFORMATION

**MRC1:** Building Life-cycle Impact Reduction.  
**MRC2:** EPD Certification Available.  
**MRC3:** FSC Mix 70%.  
**MRC4:** Material Ingredients Optimization: C2C Gold Certified.

## RECOMMENDED OVERAGE

Recommend 10-15% additional material for on-site grading, trimming and installation factors.



Shown Unfinished



Information is deemed reliable but subject to change.  
All photos for representation only. Additional information available at our website or call our wood design experts.