

# Farmed Board

Photo: Tim Wilkes



**Pioneer Millworks**  
RECLAIMED & SUSTAINABLE WOOD PRODUCTS



Pioneer Millworks Farmed Board is made in the U.S.A. from domestic softwood lumber that has been carefully exposed to the natural elements, weathering gracefully over time. These boards have developed a distinct aged patina with surface colors that vary from graphite to silver grey. Best of all they are available in long lengths, making them a consistent option for siding applications.

Farmed Board can make any project blend more naturally into its environment and look like it has existed forever.



# Pioneer Millworks Farmed Board

1/2023

## CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling  
07 46 23—Wood Siding

## MANUFACTURER

Pioneer Millworks East  
1180 Commercial Drive  
Farmington, NY 14425  
Phone: 800-951-9663

Pioneer Millworks West  
2655 NE Orchard Ave.  
McMinnville, OR 97128  
Phone: 503-437-9017

## MATERIALS

1. **Product Name:** Farmed Board
2. **Species/Description:** Domestic Softwoods with weathered patina
3. **Source:** Mix of reclaimed and fresh sawn softwood boards weathered naturally outdoors.
4. **Color:** Tones are primarily gray, ranging from charcoal to silver, with occasional brown. Color variation is inherent to the product.
5. **Grade:** Farmed
6. **Dimensions:**
  - R2E**  
TH—3/4" to 7/8"  
WD—8" nominal, other widths available upon request. Actual width may range from 6-3/4" to 7-1/2" depending on batch.  
LG—8' to 16' random, called lengths available upon request (ends are not trimmed square)
  - Shiplap**  
TH—11/16"  
WD—8" nominal, Actual width may range from 6" to 7" depending on batch.  
LG—2' to 16' random, called lengths available upon request (ends are trimmed square)
7. **Milling:** Ripped Edges (R2E), or milled Shiplap
8. **Finish:** Unfinished
9. **Hardness:** 420-620  
(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)
10. **FSC Claim:** None

## ADDITIONAL INFORMATION

**Heartwood:** No restriction

**Grain:** No restriction

**Knots:** No limitations on sound knots, surface defects from chipped or open knots may be present.

**Texture:** This mixture shows a varied pattern of saw marks, wear patterns, and textures. Over-wood of up to 1/4" can be expected in R2E product.

**Voids:** Fastener holes and open knots can be present and occasionally reach 2" in diameter.

**Discoloration:** Ferrous staining from previous fasteners may be present as well as occasional shadow marks where the surface wasn't exposed to weathering.

**Checks:** Structural checks not affecting the integrity of the plank, once installed, are allowed and more prevalent as the width of the material increases.

**Moisture Content:** Kiln dried 6–9% prior to milling.

## LEED INFORMATION

**MRc5:** Regional Materials (call for details)

## RECOMMENDED OVERAGE

Recommend 10–15% additional material for on-site grading, trimming and installation factors.



Information is deemed reliable but subject to change. All photos for representation only. Additional information available at our website or call our wood design experts.