



## CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling

### MANUFACTURER

Pioneer Millworks  
1180 Commercial Dr  
Farmington, NY 14425

### MATERIALS

**Product:** Raked™ Standard  
**Collection:** Modern Farmhouse  
**Species:** Ash, Walnut, or White Oak  
**Core:** 9-Ply FSC® Certified & TCSA Compliant Birch Plywood  
**Texture:** Raked  
**Source:** Sustainably Harvested Forests  
**Color:**

Ash	Walnut	White Oak
Tones may range from cream to brown.	Tones may range from brown to purple.	Tones may range from cream to tan.

*Unlimited color variation is inherent to the product.*

**Finish:** Unfinished

**Hardness:**

Ash	Walnut	White Oak
1320	1010	1360

*(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)*

### DIMENSIONS & MILLING

**Engineered** ( Raked™ Standard )

Thickness:	5/8"	Profile:	<b>Raked™ TGSQE</b> (Tongue and Groove Square Edge)
Width:	6"	Core:	1/2"
Length:	18"– 8' random		
Groove Width:	1"	Groove Depth:	1/16"

### ADDITIONAL INFORMATION

**Heartwood:** 75% or greater Heartwood

**Grain:** Clear

**Knots:** Primarily free of knots.

*Existing knots generally do not exceed 1/2" in diameter.*

**Voids:** No voids are permitted.

**Discoloration:** Limited mineral staining is permitted.

**Checks:** Only minor surface checking is permitted.

**Moisture Content:** Kiln dried 6–9% prior to milling.

### CERTIFICATIONS & LEED INFORMATION

**FSC® Claim:**

Ash	Walnut	White Oak
FSC® Mix (SCS-COC-003998-D)	None	FSC® Mix (SCS-COC-003998-D)

**MRc5:** Regional Materials (call for details)

### INSTALLATION RECOMMENDATIONS

**Overage:** Minimum 10% additional material  
*for on-site grading, trimming and installation factors.*

**Climate:** As with any wood paneling product, the room temperature should be held at a consistent range between **60-80° F** with relative humidity between **30-60%**.

*Environmental conditions consistently outside of these parameters could result in product performance issues.*

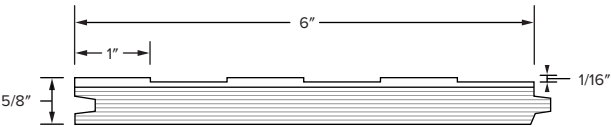
## Raked™ Wide

Welcome to Raked, an exciting new milling technique we've developed which adds dimensional texture to our Modern Farmhouse product line. Available in standard, wide or random profiles, these high relief surfaces add a crisp, modern vibe and can be combined with paint and creative installation patterns for a vibrant look that can be endlessly customized. An engineered platform ensures stability and our precision tongue & groove millwork allows for quick and easy installation. Use it as an accent, or cover a whole wall to add some spice to your project!

### Where Light and Shadow Play

Cutting even reliefs across the surface of each plank leaves deep grooves where light and shadow play. The resulting striped pattern can be matched, rotated, or even sporadically sprinkled, throughout a project.

**Engineered** ( Raked™ Standard )



**TGSQE**  
+ End Match





**Raked™ Wide Ash**

SKU# 22321210010



**Raked™ Wide Walnut**

SKU# 22322010010



**Raked™ Wide White Oak**

SKU# 22322110010