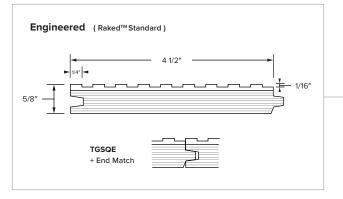


Raked[™] Standard

Welcome to Raked, an exciting new milling technique we've developed which adds dimensional texture to our Modern Farmhouse product line. Available in standard, wide or random profiles, these high relief surfaces add a crisp, modern vibe and can be combined with paint and creative installation patterns for a vibrant look that can be endlessly customized. An engineered platform ensures stability and our precision tongue & groove millwork allows for quick and easy installation. Use it as an accent, or cover a whole wall to add some spice to your project!

Where Light and Shadow Play

Cutting even reliefs across the surface of each plank leaves deep grooves where light and shadow play. The resulting striped pattern can be matched, rotated, or even sporadically sprinkled, throughout a project.



CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00-Wood Paneling

MANUFACTURER

Pioneer Millworks 1180 Commercial Dr Farmington, NY 14425

MATERIALS

Product: Raked™ Standard
Collection: Modern Farmhouse

Species: Ash, Walnut, or White Oak

Core: 9-Ply FSC® Certified & TCSA Compliant Birch Plywood

Texture: Raked

Source: Sustainably Harvested Forests

Color:

Ash Walnut White Oak

Tones may range from cream to brown.

Tones may range from brown to purple.

Tones may range from cream to tan.

Unlimited color variation is inherent to the product.

Finish: Unfinished

Hardness:

Ash Walnut White Oak 1320 1010 1360

(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)

DIMENSIONS & MILLING

Engineered (Raked™Standard)

Raked™ TGSQE 5/8" (Tongue and Groove Thickness: Profile: Square Edge) 4 1/2" (standard) Width: wider widths may be available upon request 1/2" Core: 18"- 8' random Lenath: Groove Groove 1/4" 1/16" Width: Depth:

ADDITIONAL INFORMATION

Heartwood: 75% or greater Heartwood

Grain: Clear

Knots: Primarily free of knots.

Existing knots generally do not exceed 1/2" in diameter.

Voids: No voids are permitted.

Discoloration: Limited mineral staining is permitted. **Checks:** Only minor surface checking is permitted. **Moisture Content:** Kiln dried 6–9% prior to milling.

CERTIFICATIONS & LEED INFORMATION

FSC® Claim:

 Ash
 Walnut
 White Oak

 FSC® Mix (SCS-COC-003998-D)
 None
 FSC® Mix (SCS-COC-003998-D)

MRc5: Regional Materials (call for details)

INSTALLATION RECOMMENDATIONS

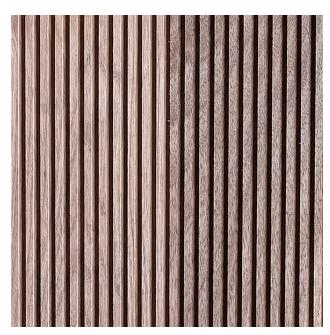
Overage: Minimum 10% additional material for on-site grading, trimming and installation factors.

Climate: As with any wood paneling product, the room temperature should be held at a consistent range between 60-80° F with relative humidity between 30-60%.

Environmental conditions consistently outside of these parameters could result in product performance issues.







Raked™ Standard Walnut SKU# 22262010010



Raked™ Standard White Oak SKU# 22262110010