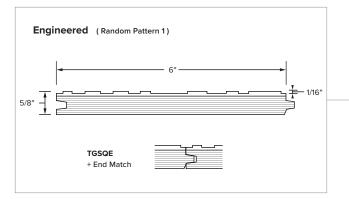


Raked[™] Random

Welcome to Raked, an exciting new milling technique we've developed which adds dimensional texture to our Modern Farmhouse product line. Available in standard, wide or random profiles, these high relief surfaces add a crisp, modern vibe and can be combined with paint and creative installation patterns for a vibrant look that can be endlessly customized. An engineered platform ensures stability and our precision tongue & groove millwork allows for quick and easy installation. Use it as an accent, or cover a whole wall to add some spice to your project!

Where Light and Shadow Play

Cutting even reliefs across the surface of each plank leaves deep grooves where light and shadow play. The resulting striped pattern can be matched, rotated, or even sporadically sprinkled, throughout a project.



CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00-Wood Paneling

MANUFACTURER

Pioneer Millworks 1180 Commercial Dr Farmington, NY 14425

MATERIALS

 $\textbf{Product:} \; \mathsf{Raked}^{\text{\tiny{TM}}} \; \mathsf{Random}$

Collection: Modern Farmhouse

Species: Ash, Walnut, or White Oak

Core: 9-Ply FSC® Certified & TCSA Compliant Birch Plywood

Texture: Raked

Source: Sustainably Harvested Forests

Color:

Ash	Walnut	White Oak
Tones may range from	Tones may range from	Tones may range from
cream to brown.	brown to purple.	cream to tan.

Unlimited color variation is inherent to the product.

Finish: Unfinished

Hardness:

Ash	Walnut	White Oak
1320	1010	1360

(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)

DIMENSIONS & MILLING

Engineered (Raked™Random)

Thickness: 5/8" Profile: (Tongue and Groove Square Edge)

Width: 6"

Core: 1/2"

Length: 18"-8' random

Groove Random Groove 1/16"

ADDITIONAL INFORMATION

Heartwood: 75% or greater Heartwood

Grain: Clear

Knots: Primarily free of knots.

Existing knots generally do not exceed 1/2" in diameter.

Voids: No voids are permitted.

Discoloration: Limited mineral staining is permitted.

Checks: Only minor surface checking is permitted.

Moisture Content: Kiln dried 6–9% prior to milling.

CERTIFICATIONS & LEED INFORMATION

FSC® Claim:

Ash Walnut White Oak

FSC® Mix (SCS-COC-003998) None FSC® Mix (SCS-COC-003998)

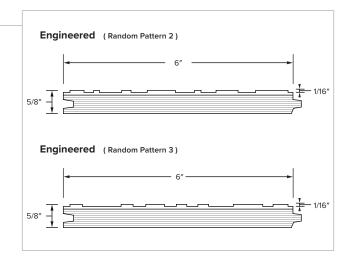
MRc5: Regional Materials (call for details)

INSTALLATION RECOMMENDATIONS

Overage: Minimum 10% additional material for on-site grading, trimming and installation factors.

Climate: As with any wood paneling product, the room temperature should be held at a consistent range between 60-80° F with relative humidity between 30-60%.

Environmental conditions consistently outside of these parameters could result in product performance issues.





Raked™ Random Ash





