



SKU# 15221010012

## Farmed Board

Pioneer Millworks Farmed Board is crafted in the USA from domestic softwood lumber that has been carefully exposed to the natural elements, weathering gracefully over time. These boards have developed a distinct aged patina with surface colors that vary from graphite to silver grey. Best of all they are available in long lengths, making them a consistent option for siding applications. Farmed Board can make any project blend more naturally into its environment and look like it has existed forever.

### CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling

07 46 23—Wood Siding

### MANUFACTURER

**Pioneer Millworks East**  
1180 Commercial Dr  
Farmington, NY 14425

**Pioneer Millworks West**  
2655 NE Orchard Ave  
McMinnville, OR 97128

### MATERIALS

Product:	Farmed Board
Collection:	Siding & Shiplap
Species:	Domestic Softwoods
Texture:	Weathered Patina
Source:	Fresh sawn softwood boards weathered naturally outdoors.
Color:	Tones are primarily gray, ranging from charcoal to silver, with occasional brown. <i>Unlimited color variation is inherent to the product.</i>
Finish:	Unfinished
Hardness:	<b>420–620</b> <i>(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)</i>

### DIMENSIONS & MILLING

Profile + End Match:	<b>R2E</b> (Ripped on two edges)	<b>Shiplap</b>
	<b>S3S</b> (Surfaced 3 sides) <i>available upon request</i>	
Thickness:	<b>5/8"– 1" variable</b>	<b>11/16"</b>
Width:	<b>5" or 7" as specified</b> <i>Actual width my range from 6 3/4" to 7 1/2" depending on batch</i>	<b>8" nominal</b> <i>Actual width my range from 6" to 7" depending on batch</i>
Length:	<b>18"– 5' random</b> <i>Called lengths available upon request (ends are not trimmed square)</i>	<b>2'– 16' random</b> <i>Called lengths available upon request (ends are not trimmed square)</i>

### ADDITIONAL INFORMATION

Heartwood:	No restriction
Grain:	No restriction
Knots:	No limitations on sound knots. <i>Surface defects from chipped or open knots may be present.</i>
Texture:	This mixture shows a varied pattern of saw marks, wear patterns, colors and textures. Overwood of up to 1/4" can be expected in R2E product.
Voids:	Fastener holes and open knots can be present and may reach 2" in diameter.
Discoloration:	Ferrous staining from previous fasteners may be present as well as occasional shadow marks where the surface wasn't exposed to weathering.
Checks:	Structural checks not affecting the integrity of the plank, once installed, are allowed and more prevalent as the width of the material increases.
Moisture Content:	Kiln dried 6–9% prior to milling.

### CERTIFICATIONS & LEED INFORMATION

FSC Claim:	N/A
MRC3:	Low-Emitting Materials (Unfinished Wood)

### INSTALLATION RECOMMENDATIONS

Overage:	<b>Minimum 10% additional material</b> <i>For on-site grading, trimming and installation factors.</i>
Climate:	As with any wood product, extreme climate conditions including heat, cold, humid or arid can cause movement and performance issues with the material.

