

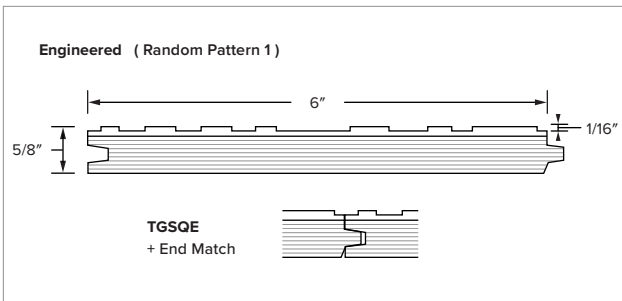


## Raked™ Random

Welcome to Raked, an exciting new milling technique we've developed which adds dimensional texture to our Modern Farmhouse product line. Available in standard, wide or random profiles, these high relief surfaces add a crisp, modern vibe and can be combined with paint and creative installation patterns for a vibrant look that can be endlessly customized. An engineered platform ensures stability and our precision tongue & groove millwork allows for quick and easy installation. Use it as an accent, or cover a whole wall to add some spice to your project!

### Where Light and Shadow Play

Cutting even reliefs across the surface of each plank leaves deep grooves where light and shadow play. The resulting striped pattern can be matched, rotated, or even sporadically sprinkled, throughout a project.



### CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling

### MANUFACTURER

Pioneer Millworks 1180 Commercial Dr Farmington, NY 14425

### MATERIALS

**Product:** Raked™ Random  
**Collection:** Modern Farmhouse  
**Species:** Ash, Walnut, or White Oak  
**Core:** 9-Ply FSC® Certified & TCSA Compliant Birch Plywood

**Texture:** Raked  
**Source:** Sustainably Harvested Forests

<b>Color:</b>	<b>Ash</b>	<b>Walnut</b>	<b>White Oak</b>
	Tones may range from cream to brown.	Tones may range from brown to purple.	Tones may range from cream to tan.

*Unlimited color variation is inherent to the product.*

<b>Finish:</b>	Unfinished		
<b>Hardness:</b>	<b>Ash</b>	<b>Walnut</b>	<b>White Oak</b>
	1320	1010	1360

*(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)*

### DIMENSIONS & MILLING

**Profile + End Match:** Raked™ TGSQE (Tongue and Groove Square Edge)

**Thickness:** 5/8"

**Width:** 6"

**Length:** 18"– 8' random

**Groove Width:** Random

**Groove Depth:** 1/16"

**Core:** 1/2"

### ADDITIONAL INFORMATION

**Heartwood:** 75% or greater

**Grain:** Clear

**Knots:** Primarily free of knots.  
*Existing knots generally do not exceed 1/2" in diameter.*

**Voids:** No voids are permitted.

**Discoloration:** Limited mineral staining is permitted.

**Checks:** Only minor surface checking is permitted.

**Moisture Content:** Kiln dried 6–9% prior to milling.

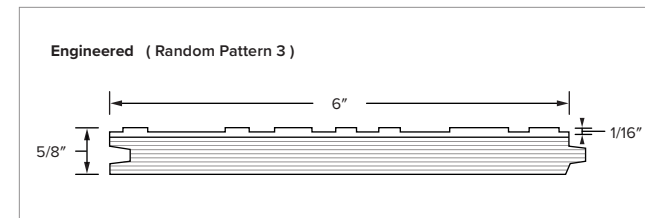
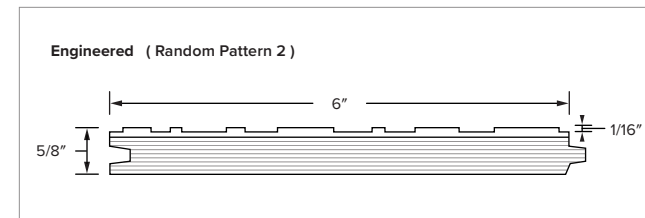
### CERTIFICATIONS & LEED INFORMATION

<b>FSC Claim:</b>	<b>Ash</b>	<b>Walnut</b>	<b>White Oak</b>
	FSC Mix Credit (GFA-COC-008489)	None	FSC Mix Credit (GFA-COC-008489)
<b>MRc4:</b>	Building Product Selection and Procurement <i>(FSC Mix Credit)</i>		

### INSTALLATION RECOMMENDATIONS

**Overage:** **Minimum 15%** additional material  
*For on-site grading, trimming and installation factors.*

**Climate:** As with any wood flooring product, the room temperature should be held at a consistent range between **60-80° F** with relative humidity between **30-60%**.  
*Environmental conditions consistently outside of these parameters could result in product performance issues.*





**Raked™ Random Ash**

SKU# 22301210010



**Raked™ Random Walnut**

SKU# 22302010010



**Raked™ Random White Oak**

SKU# 22302110010