



Raked™ Standard

Welcome to Raked, an exciting new milling technique we've developed which adds dimensional texture to our Modern Farmhouse product line. Available in standard, wide or random profiles, these high relief surfaces add a crisp, modern vibe and can be combined with paint and creative installation patterns for a vibrant look that can be endlessly customized. An engineered platform ensures stability and our precision tongue & groove millwork allows for quick and easy installation. Use it as an accent, or cover a whole wall to add some spice to your project!

Where Light and Shadow Play

Cutting even reliefs across the surface of each plank leaves deep grooves where light and shadow play. The resulting striped pattern can be matched, rotated, or even sporadically sprinkled, throughout a project.

CUT AND PASTE SPECIFICATION INTO APPROPRIATE CSI DIVISION

06 42 00—Wood Paneling

MANUFACTURER

Pioneer Millworks 1180 Commercial Dr Farmington, NY 14425

MATERIALS

Product: Raked™ Standard
 Collection: Modern Farmhouse
 Species: Ash, Walnut, or White Oak
 Core: 9-Ply FSC® Certified & TCSA Compliant Birch Plywood

Texture: Raked

Source: Sustainably Harvested Forests

Color: **Ash** **Walnut** **White Oak**

Tones may range from cream to brown. Tones may range from brown to purple. Tones may range from cream to tan.

Unlimited color variation is inherent to the product.

Finish: Unfinished

Hardness: **Ash** **Walnut** **White Oak**

1320 1010 1360

(Janka Ball Test ASTM D1037-96A, Natural wood products have no minimum hardness since hardness is a characteristic of species and cannot be controlled)

DIMENSIONS & MILLING

Profile **Raked™ TGSQE** (Tongue and Groove Square Edge)
 + End Match:

Thickness: **5/8"**

Width: **4 1/2" (standard)**

Wider widths may be available upon request.

Length: **18"– 8' random**

Groove Width: **1/4"**

Groove Depth: **1/16"**

Core: **1/2"**

ADDITIONAL INFORMATION

Heartwood: 75% or greater
 Grain: Clear
 Knots: Primarily free of knots.
Existing knots generally do not exceed 1/2" in diameter.
 Voids: No voids are permitted.
 Discoloration: Limited mineral staining is permitted.
 Checks: Only minor surface checking is permitted.
 Moisture Content: Kiln dried 6–9% prior to milling.

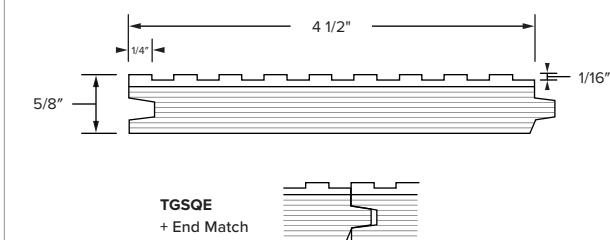
CERTIFICATIONS & LEED INFORMATION

FSC Claim:	Ash	Walnut	White Oak
FSC Mix Credit (GFA-COC-008489)	None	FSC Mix Credit (GFA-COC-008489)	
MRc4:	Building Product Selection and Procurement (FSC Mix Credit)		

INSTALLATION RECOMMENDATIONS

Overage: **Minimum 15% additional material**
For on-site grading, trimming and installation factors.
 Climate: As with any wood flooring product, the room temperature should be held at a consistent range between **60-80° F** with relative humidity between **30-60%**.
Environmental conditions consistently outside of these parameters could result in product performance issues.

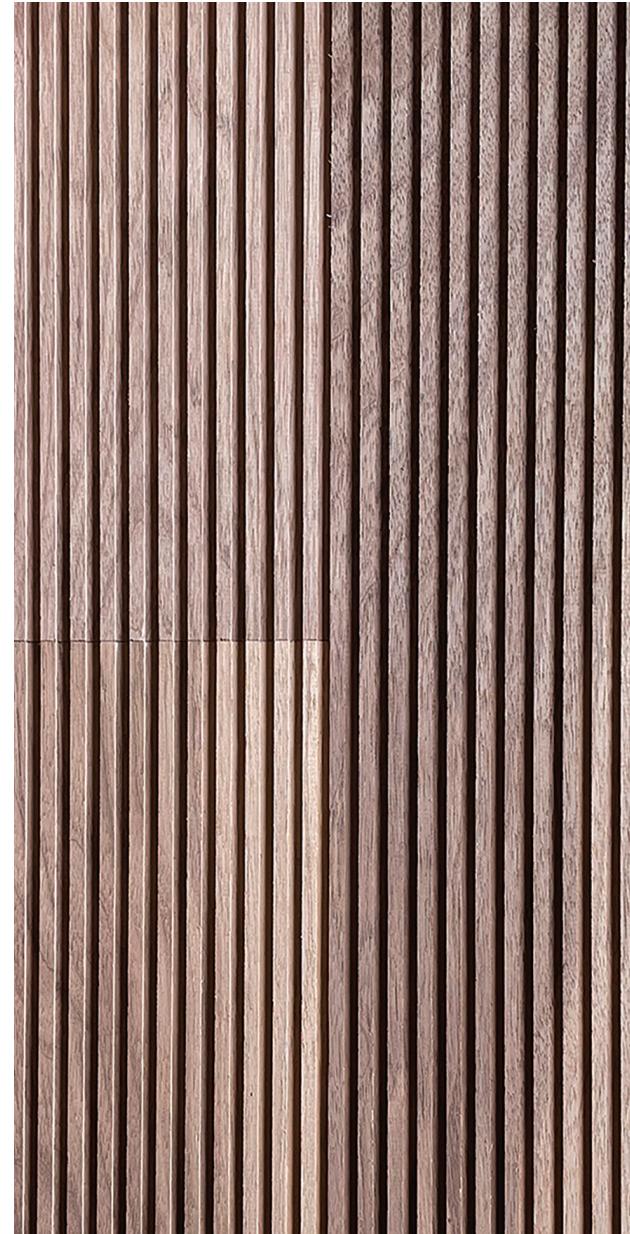
Engineered (Raked™ Standard)





Raked™ Standard Ash

SKU# 22261210010



Raked™ Standard Walnut

SKU# 22262010010



Raked™ Standard White Oak

SKU# 22262110010